



## TOP Accuracy & Quality Forged Steel, High Speed

Precision lathe chucks have top accuracy and the guarantee to maintain this accuracy for an extended period of time. These chucks have a modern and compact design. They can be used wherever high precision machining is demanded.

**NTH**

### GK12 SERIES STEEL BODY FOUR-JAW SELF CENTERING CHUCKS GK12 系列钢体四爪自定心卡盘

#### 规格表 SPECIFICATIONS

单位/UNIT:mm

| Chuck Size | D1  | D2  | D3  | H     | H1  | h | z-d   | R.P.M<br>Max speed | Code No    |              |
|------------|-----|-----|-----|-------|-----|---|-------|--------------------|------------|--------------|
|            |     |     |     |       |     |   |       |                    | Solid Jaws | 2-Piece Jaws |
| 80         | 56  | 67  | 16  | 66.5  | 50  | 4 | 3-M6  | 5500               | GK12-80    | --           |
| 85         | 62  | 72  | 18  | 66.5  | 50  | 4 | 3-M6  | 5500               | GK12-85    | --           |
| 100        | 70  | 83  | 22  | 74.5  | 55  | 3 | 3-M8  | 4700               | GK12-100   | --           |
| 110        | 80  | 95  | 27  | 74.5  | 55  | 3 | 3-M8  | 4700               | GK12-110   | --           |
| 125        | 95  | 108 | 30  | 84.5  | 58  | 4 | 3-M8  | 4300               | GK12-125   | GK12-125A    |
| 140        | 105 | 120 | 40  | 84.5  | 58  | 4 | 3-M8  | 4300               | GK12-140   | GK12-140A    |
| 160        | 125 | 140 | 45  | 94    | 65  | 5 | 6-M10 | 4000               | GK12-160   | GK12-160A    |
| 200        | 160 | 176 | 65  | 109   | 75  | 5 | 6-M10 | 3500               | GK12-200   | GK12-200A    |
| 250        | 200 | 224 | 80  | 120   | 80  | 5 | 6-M12 | 3000               | GK12-250   | GK12-250A    |
| 315        | 260 | 286 | 100 | 156.5 | 90  | 6 | 6-M16 | 2300               | GK12-315   | GK12-315A    |
| 400        | 330 | 362 | 130 | 173.5 | 100 | 6 | 6-M16 | 1800               | GK12-400   | GK12-400A    |
| 500        | 420 | 458 | 210 | 205   | 115 | 6 | 6-M16 | 1200               | GK12-500   | GK12-500A    |
| 630        | 545 | 586 | 252 | 220.5 | 135 | 7 | 6-M16 | 1200               | GK12-630   | GK12-630A    |

## STEEL BODY

DIN6350  
DIN55026  
DIN55027  
DIN55029



2-Piece Jaws

